EasyBuilder Pro V3.00.05 Build 2013.08.06

New Features

1. By adding [MODBUS Server] with [Ethernet] interface, the [MODBUS TCP/IP

Gateway] feature can be enabled by selecting the [Enable] checkbox.

Name : MODBUS Server HMI PLC Location : Local PLC type : MODBUS Server V.1.00, MODBUS_SERVER.e30 PLC 1/F : Ethernet IP : Local,Port=502(=HMI Port) Settings Use UDP (User Datagram Protocol) Station no. : 1 Use broadcast command
HMI PLC Location : Local PLC type : MODBUS Server V.1.00, MODBUS_SERVER.e30 PLC I/F : Ethemet IP : Local,Port=502(=HMI Port) Settings Use UDP (User Datagram Protocol) Station no. : 1 Use broadcast command
Location : Local
PLC type : MODBUS Server V.1.00, MODBUS_SERVER.e30 PLC 1/F : Ethernet IP : Local,Port=502(=HMI Port) Settings Use UDP (User Datagram Protocol) Station no. : 1 Use broadcast command
PLC type : MODBUS Server V.1.00, MODBUS_SERVER.e30 PLC I/F : Ethernet IP : Local,Port=502(=HMI Port) Settings Use UDP (User Datagram Protocol) Station no. : Use broadcast command
V.1.00, MODBUS_SERVER.e30 PLC I/F : Ethernet IP : Local,Port=502(=HMI Port) Settings Use UDP (User Datagram Protocol) Station no. : 1 Use broadcast command MODBUS TCP/IP Gateway
PLC I/F : Ethernet
IP : Local,Port=502(=HMI Port) Settings Use UDP (User Datagram Protocol) Station no. : 1 Use broadcast command MODBUS TCP/IP Gateway
IP : Local,Port=502(=HMI Port) Settings Use UDP (User Datagram Protocol) Station no. : 1 Use broadcast command MODBUS TCP/IP Gateway
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Station no. : 1 Use broadcast command MODBUS TCP/IP Gateway
Use broadcast command MODBUS TCP/IP Gateway
Use broadcast command MODBUS TCP/IP Gateway
MODBUS TCP/IP Gateway
MODBUS TCP/IP Gateway
✓ Enable Address Mapping Tables
OK Cancel

This feature allows the SCADA (Supervisory Control and Data Acquisition)

software to use the MODBUS TCP/IP protocol to read from or write in the PLC data via HMI.



The following shows two easy steps to enable the SCADA to directly control the Mitsubishi FX2N PLC (Assumed Mitsubishi FX2N PLC is included in the [Device list]).

Step 1

Add a [MODBUS TCP/IP Server] PLC device with [Ethernet] interface and select the [Enable] checkbox of the [MODBUS TCP/IP Gateway].

Dev	Device list :							
	No.	Name	Location	Device type	Interface			
	Local HMI	Local HMI	Local	eMT3070 (800	-			
	Local PLC 1	Mitsubishi FX2N	Local	Mitsubishi FX2N	COM 1 (19200,E,			
⊁	Local Server	MODBUS Server	Local	MODBUS Server	Ethernet (IP=Loc			

Step 2

Configure the Address Mapping Table. To read from or write in the data in the 16 consecutive registers starting at M-0 and the 32 consecutive registers starting at D-0 by using SCADA, respectively. The content of the [Address Mapping Table] is shown in the following figure:

A	Address Mapping Table								
	Table	Description	MODBUS Address		PLC Name	Mapped PLC Address	Table Size	Read/Write	
	1	Read/Write M	0x-1	<==>	Mitsubishi FX2N	M-0	16 Bit(s)	Read/Write	
	2	Read/Write D	4x-1	<==>	Mitsubishi FX2N	D-0	32 Word(s)	Read/Write	

The above figure shows that the MODBUS Server addresses started from 0x-1 to 0x-16 are mapped to the PLC addresses from M-0 to M-15; the MODBUS Server addresses started from 4x-1 to 4x-32 are mapped to the PLC addresses from D-0 to D-31.





Then, the SCADA can use the MODBUS TCP/IP protocol to read from or write in the addresses started from 0x-1 to 0x-16 to directly control the addresses from M-0 to M-15. Similarly, sending the read / write command to the addresses started from 4x-1 to 4x-32 can directly control the addresses from D-0 to D-31.

Note the following two points when enabling the [MODBUS TCP/IP Gateway]:

- The original mapping between the MODBUS Server and the HMI address will be canceled, which includes:
 - i. 0x, 1x mapped to LB
 - ii. 3x, 4x mapped to RW or LW

Therefore, to read data from the LB or the LW by using 0x, 1x, 3x, and 4x, the mapping must be defined in advance in the Address Mapping Table, as shown in the following figure.

1	Address Mapping Table									
	Table	Description	MODBUS Address		PLC Name	Mapped PLC Address	Table Size	Read/Write		
	1	0x <==> LB	0x-1		Local HMI	LB-O	12096 Bit(s)	Read/Write		
	2	1x <==> LB	1x-1	<==	Local HMI	LB-0	12096 Bit(s)	Read only		
	3	3x <==> LW	3x-1	<==	Local HMI	LW-0	9999 Word(s)	Read only		
	4	4x <==> LW	4x-1	<==>	Local HMI	LW-0	9999 Word(s)	Read/Write		
	5	3x <==> RW	3x-10000	<==	Local HMI	RW-0	55536 Word(s)	Read only		
	6	4x <==> RW	4x-10000	<==>	Local HMI	RW-0	55536 Word(s)	Read/Write		



b. The SCADA cannot read from or write in the addresses defined in different Address Mapping Table at one time.

/			11	10.00					
Address Mapping Table									
	Table	Description	MODBUS Address		PLC Name	Mapped PLC Address	Table Size	Read/Write	
	1	Read D-1 ~ D10	4x-1		Mitsubishi FX2N	D-1	10 Word(s)	Read/Write	
	2	Read D-11 ~ D-20	4x-11	<==>	Mitsubishi FX2N	D-11	10 Word(s)	Read/Write	

As shown in the above figure, the addresses started from 4x-1 to 4x-20 are separately defined in Table 1 and Table 2 (Divided into 4x-1 to 4x-10 and 4x-11 to 4x-20, respectively. The size for each table is 10 words).

If the SCADA sends a command to read the addresses from 4x-1, 20 words in total, since these addresses are defined in different Address Mapping Tables, the command will not be accepted. Thus, the Error Code 2 will be set to the LW-9288 register to remind the user that the reading address range is not in the range defined in Table 1.

2. When importing the tags of Siemens S7-1200 (Ethernet) driver, the name of the Data Block can be entered manually or named as the exported file from the S7-1200. It is recommended to manually enter the name if your project file is integrated with the TIA Portal Step7 V11 or previous versions.

Data Block Name Editor							
DB Number	Data Block Name	Add					
1	Data_Block_1	Import					
		Export					
		_					
		ОК					
•	III	▶ Cancel					

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3. When importing the Free tags of Rockwell Free Tag Names driver, the Main Program Tags are automatically imported. It is not necessary to build the tags manually by using Structure Editor. For example, MPtag will be available to use in your project file after importing the Main Program.

TYPE		SCOPE	NAME	DESCRIPTION	DATAT	YPE	SPECIFIER
TAG		MainProgram	MPtag		BOOL		
_							
	Nar	ne		Data Type		Descrip	otion
	<u> </u>	Tags					
		Local:1:C		AB:Embedded	IQ16F:		
	1	🚛 Local:1:I		AB:Embedded	IQ16F:I:0		
		🖅 Local:2:C		AB:Embedded	OB16:		
		🖅 Local:2:I		AB:Embedded	OB16:I:0		
		🖅 Local:2:0		AB:Embedded	OB16:		
		Program:MainP	rogram.MPta	g BOOL			
	•			III			•
	Тад): Program:MainPro	gram.MPtag		•	ОК	Cancel

4. When failing to download the project file by using Utility Manager, the error message will be displayed due to the incorrect password or unconnected USB

cable.



- 5. The Free Tag CSV file includes the language information exported from Rockwell RSLogix editor software. This CSV file can be imported by Rockwell Free Tag Names driver.
- 6. The EDE file used by BACnet/IP driver can be imported.



7. After exporting the Event Log or the Label Tag Library to the EXCEL file, the

first row of the table will show the description of each column.

	A	В	C	[)	E		F	G
1	Category	Priority	Address Type	PLC Nam	ie (Read)	Device Type	e (Rea	ad) System Tag (Rea	d) User-defined Tag (Read)
2	0	Low	Bit	Local HM		LB		False	False
	A		В	1 1		С		D	E
1	Label tag	g name	Language 1,	State 0	Languag	je 2, State	0 L	Language 3, State	0 Language 4, State 0
2	Label_0		Language1		Languag	je2	L	Language3	Language4

8. When selecting an object and right-clicking the mouse button, the ID number,

remark, and the displayed text of the object will be shown as below.

L_0 Alarm 1		
Alarm 2		Cut Copy Paste Delete
		Attribute Goto desti. window
	 Image: A start of the start of	BL_0 (LB-1) [Alarm 1] (Bottom Layer) BL_1 (LB-2) [Alarm 2]

9. The [Notification] group box is added to the property setting of the

Multi-State Switch object and the Option List object. The notification will be

	l an l
New Multi-State Switch Object	New Option List Object
General Security Shape Label Comment: Mode: Value Mode: Value Mode: Offset: 0 Read/Write use different addresses Read address PLC name: Local HMI Setting Address: LW 0 IG-bit Unsigned	Option list Mapping Security Shape Label Comment : Attribute Mode : List box Item no. : Item no. : Selection : Source of item data : Erzedefine Monitor address
	PLC name : Local HMI
Write when button is released Attribute Switch style : 1064 Vo. of states : 2 V Cyclical : Disable User-defined mapping	Set ON Image: Set OFF Image: Before write Image: After write PLC name : Local HMI Image: Setting Address : LB Image: December 1
Notification Performed and the set ON Set OFF PLC name : Local HMI Address : LB • 0	OK Cancel

sent after successfully writing data to PLC.



10. The [Interlock] feature is added to the property setting of the Bar Graph object and the Meter Display object. This feature can be used to show or hide the object.

New Bar Graph Object	New Meter Display Object
New Bar Graph Object General Outline Security Shape Interlock Use interlock function • Enable when Bit is ON • Enable when Bit is ON • Enable when Bit is ON • Enable when Bit is OFF PLC name : Local HMI • O	New Meter Display Object General Outline Limits Security Shape Interlock Interlock Is interlock function Image: Enable when Bit is ON Setting Address: LB

11. When using the [Multi. Copy] feature for duplicating an object with the array-based tag address, the index value of the array will be automatically incrementing or decrementing according to the setting. For example. The index value of the BOOL-Tag[0] address will be automatically incrementing according to the setting.

*10 : WINDOW_010	
	ottom Layer)
BL_1 (BOOL-Tag[1])	
BL 2 (BOOL-Tag[2])	
Multi. Copy	
Spacing	
Pitch	X, Horizontal distance : 30 🛬
Interval	Y, Vertical distance : 30 🚔
Number of copies to ma	ake
Quantity X : 3	Quantity Y : 1
Addressing	
Left to right	Adjust distance : 1
Top to bottom	
	OK Cancel

- 12. The MT8000iE Series HMI can support the VNC connection. (OS version 20130719 or later versions)
- 13. The system register LB-12089 is added to the eMT Series and the MT8000iE Series HMI for the password requirement for logging into VNC. When the state of this register is ON, the password is not required when logging into VNC. After setting the LB-12089 register, please restart the VNC Server to update the setting. The LB-12092 can be used to restart the VNC Server.
- 14. To view the history record of the current date by using the Event Display object, Trend Display object (both in history mode) or the History Data Display object, the display record will be automatically updated every 10 seconds.



Corrections

- Fixed bug where the contents of the Fast Selection Window and the System Setting Toolbar would not correctly display when using Screen Capture function.
- Fixed bug where all the line numbers "LN" of the Macro TRACE function would display 0 in EasyDiagnoser.
- 3. Fixed bug where the Macros would not support the **BACnet/IP** driver.
- **4.** Fixed bug where the data in the PLC registers would not be modified when using the Run Mode on PLC in the **OMRON C/CQM1 Series** driver.
- Fixed problem where the SIEMENS S7-200 PPI driver would not recover from the interruption.



Drivers Additions

1. The MT8000iE Series can support Mitsubishi

Q00UJ/QnU/QnUD/QnUDH/QnUDEH/L (mini USB) drivers.

- 2. The YASKAWA MP Series SIO (Extension) driver is added.
- The Siemens SMART PPI driver can support the interconnection to the multiple HMIs.
- 4. The Rockwell DF1 device type STfn is added.

